

Fig.1

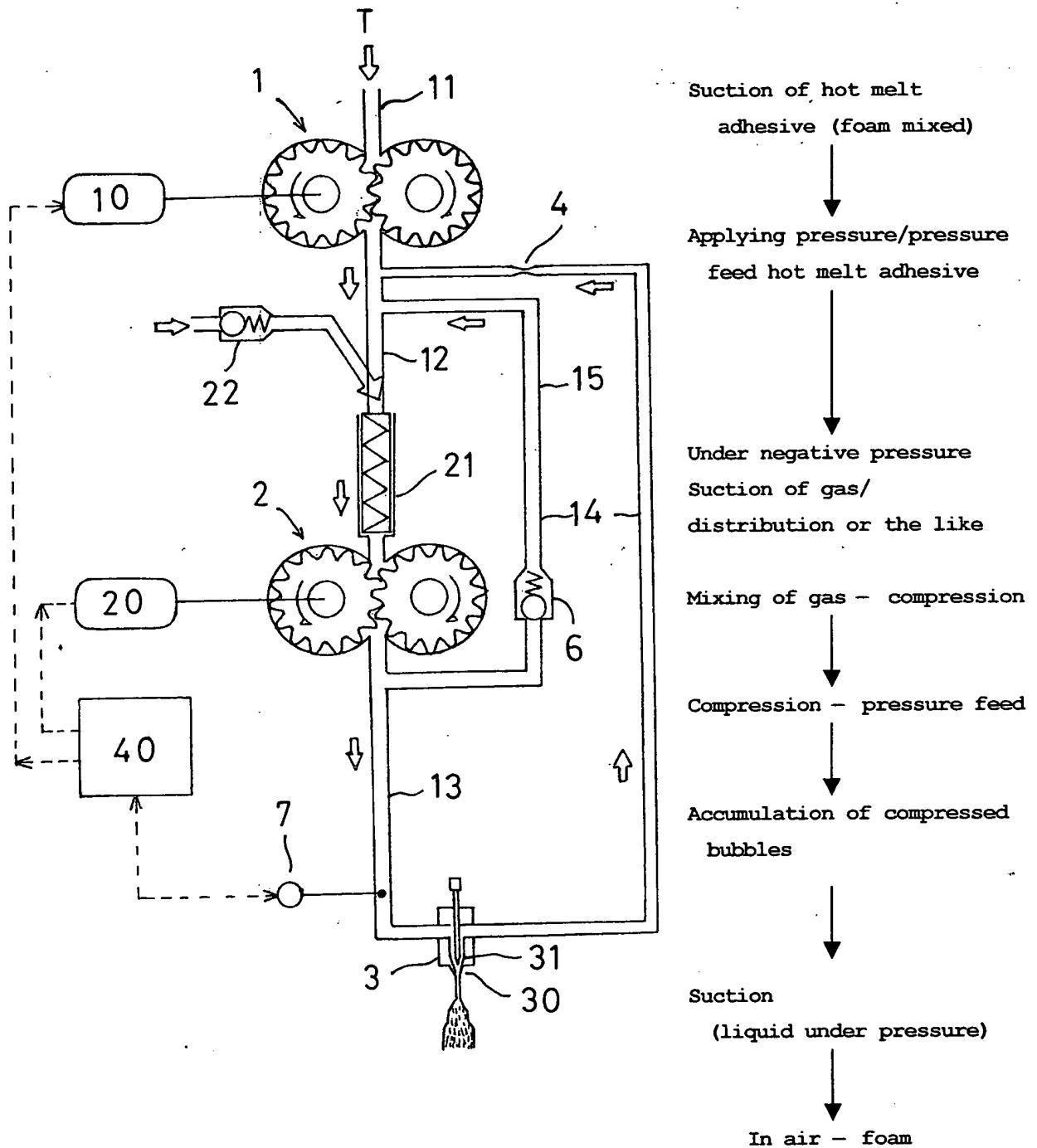


Fig.2

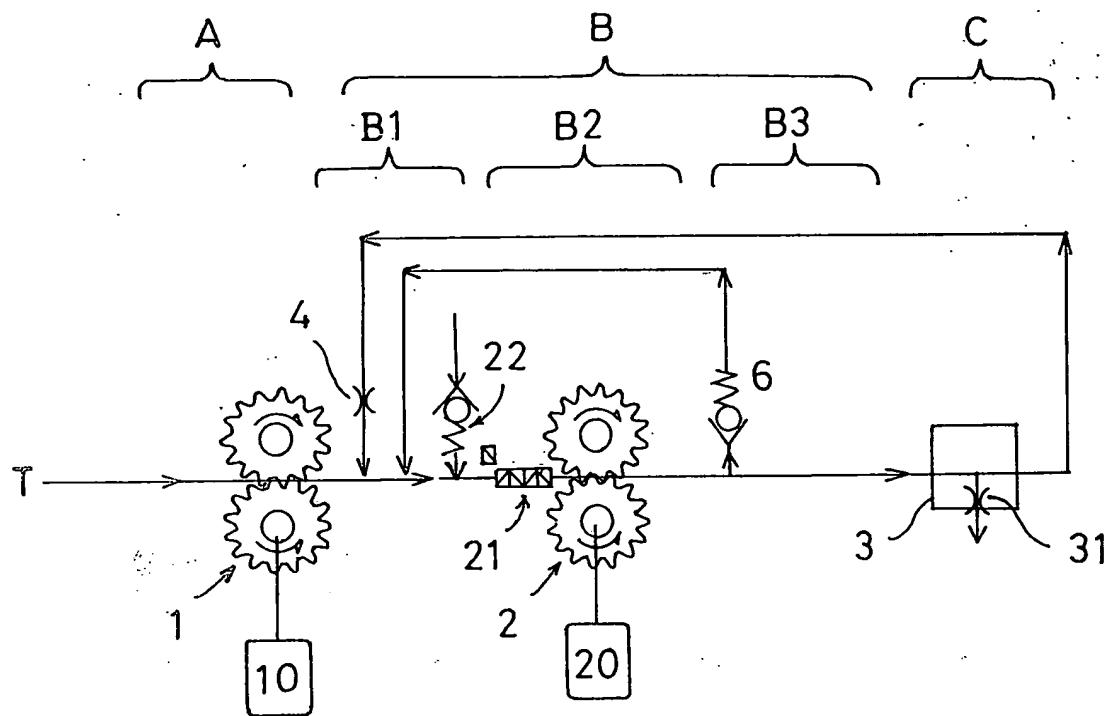


Fig.3

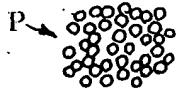
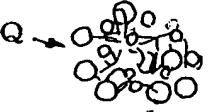
foam	good	bad
condition	single foam  even foam, fine foam	continuos foam  uneven foam rough foam/ enlarged foam

Fig.4

